

Description

Material:	PVC, monomeric calendered film
Thickness:	110 ± 7 µm or 0,11 ± 0,007 mm
Adhesive:	Aqueous dispersion on basis of acrylate (free of solvent), environmentally friendly
Adhesive, amount:	19 ± 2 g/m ²
Backing Paper:	Paper, 62 g/m ² printed with a grid of centimetres

Variations:	Long roll 45 cm:	15 m	Short roll 45 cm:	2 m
	Long roll 67,5 cm:	15 m	Short roll 67,5 cm:	2 m
	Long roll 90 cm:	15 m	Short roll 90 cm:	2,1 m

- Packaging:
- Shrunk with a PE-foil
 - Labels with the following languages:
 - Long roll: D, GB, F, I, NL, E, P, RUS, H, CZ, PL, ROM, BG, HR, TR, GR SA, CN (18 languages)
 - Short roll: D, GB, F, I, NL, E, P, RUS, H, CZ, PL, TR, GR SA (14 languages)
 - Label is placed in the middle of the roll and carries reference number, barcode and date of production.
 - The packaging carton is printed and equipped with a yellow label containing reference number, barcode and quantity.

Packaging Unit: Number of rolls per carton (=VE)

Long roll 45 cm:	6	Short roll 45 cm:	7
Long roll 67,5 cm:	3	Short roll 67,5 cm:	7
Long roll 90 cm:	3	Short roll 90 cm:	7

Adhesion of film:

Adhesion on chipboard:	Tack:	> 1 N/ 5cm	After 24 h:	> 3 N/ 5cm
Adhesion on glass:	Tack:	> 4 N/ 5cm	After 24 h:	> 10 N/ 5cm

Shrinkage of film: without paper, at 80 °C and 10 min testing time:

Vertical:	< 3,5 %
Horizontal:	< 2,0 %

Shrinkage, composite of film-adhesive-paper:

Vertical and horizontal:	< 0,25 %
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Storage

Cool and dry at room temperature (23 °C ± 2 °C). Avoid direct sunlight. The temperature should not exceed 40 °C on a permanent basis.

Hornschuch's Quality Management System is not only certified according to the internationally recognised ISO 9001:2000 standard, through compliance with ISO/TS 16949:2002, our quality program also meets the exacting requirements of the automotive industry, and furthermore the ecological requirements of ISO 14001.

All statements are based on our current knowledge and experience. Due to the variety of possible influences when processing our products we suggest to carry out individual tests. A legally obligatory warranty of characteristics cannot be derived.

Up-to-date: July 2013

